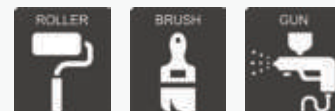


4 All Metal 1K Primer

4 All Metal 1K Primer galvanized and aluminum primer is a one component, special solvent primer, without toxic components. It is suitable for non-ferrous surfaces such as: aluminum, galvanized sheet metal, as well as stainless steel, copper, etc. It gives excellent adhesion and at the same time offers anti-scorch protection. It is easy to work, dries quickly, has elasticity and offers an ideal surface for the application of the final paint.



SPECIFICATIONS

Appearance	Viscous liquid
Shades	Grey
Viscosity	5000-7000 mPa•s at 23°C
Density	1.34 ± 0,02 gr/cm ³
Surface drying	3-4 hr
Recoating time (*)	24 hr
Yield	10-12 m ² /lt per coat
Dilution	5% with Nitro Solvent

NOTE (*): The exact time depends on the temperature and relative humidity prevailing during application and drying.

USES

Ideal for surfaces from:

- Aluminum
- Copper
- Galvanized

CHARACTERISTICS

- Excellent adhesion to non-ferrous surfaces
- Anti-score protection
- Easy to work with

RESTRICTIONS

- Do not apply at temperatures below 5°C or above 35°C.
- Do not apply when the air relative humidity is higher than 80%.
- Wet surfaces should be allowed to dry thoroughly before application.

SURFACE PREPARATION

- It is applied on dry, clean surfaces free of materials that prevent adhesion.
- Application's success depends on the proper preparation of the surface and the correct application of the material.
- Remove silicone or oils from the metal surface with solvent.

APPLICATION

- Apply 4 All Metal 1K Primer on the surface in one thin coat.
- When the primer dries, the final coating is applied according to its specifications.
- For liquidity adjustment it can be diluted with the addition of 5% Nitro solvent.

CLEANING OF TOOLS

While working, keep the tools wet in the container or in the paint bucket. Drain off the paint well from tools into the container and clean them with water.

STORAGE

One year in closed container, at temperatures between 5° C – 35° C.

VOC CATEGORY

Product Category A/i (SB) 'One-pack performance coatings' of the EU legislation 2004/42/EU. Maximum limit VOC value of category: 500gr/ltr.

Maximum VOC concentration of ready to use product 499 gr/ltr.